

TIGER SAW RELAUNCH

VOL [REDACTED]

4-11-02

COST ESTIMATE [REDACTED]

JFW

①

EXISTING HNDL WITH INSERT
LATCH

ROTATOR LEFT & RIGHT MOLD
PLATE

TLG PRI AMORT

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

②

NEW HNDL SET
PLATE
LATCH

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

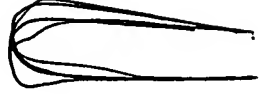
[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

Handle Insert x 2 Per lever

Get a cost!

See Content



4/4/02
R.P.S.

Ref: handle cost estimate -

1) Insert existing handle set mold to accept latch + spring.

Tool latch, rotation plate, & sub plates

Existing handle w/ insert -

Latch

Rotation Plate

Sub plate (left + right)

Spring

(4) screws

<u>Tooling</u>	<u>Part Cost</u>
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]

2) Tool latch, rotation plate, & new handle set.

New handle set

Latch

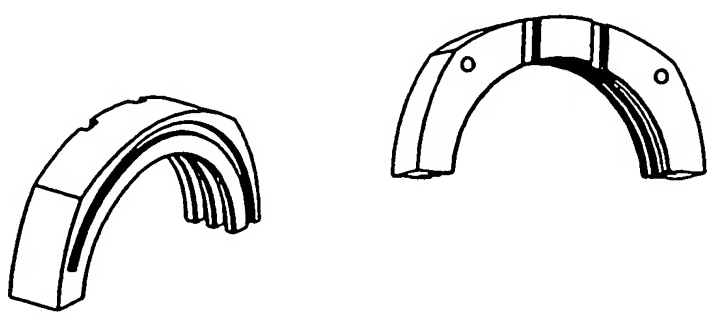
Rotation Plate

Spring

<u>Tooling</u>	<u>Part Cost</u>
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]

TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		PART NUMBER HANDLE SUBPLATE	CHG.	E.C.N.	DESCRIPTION	DATE
DO NOT SCALE DRAWING	SURFACE ROUGHNESS MAX.					
DECIMALS	ANGLES ±	VOLUME cu. in.	1	XXXX	INITIAL DESIGN	
XX ±		0.000				
XXX ±	THREAD FIT-UN CL 2					

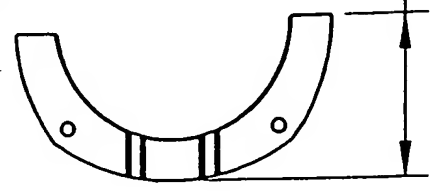
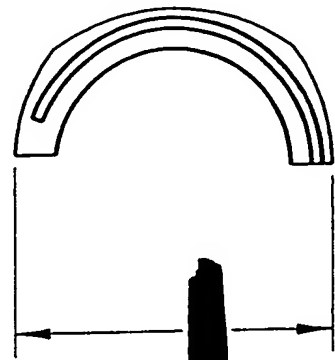
Tooling & make both for [redacted]
Set part cost - [redacted]



SUBPLATE



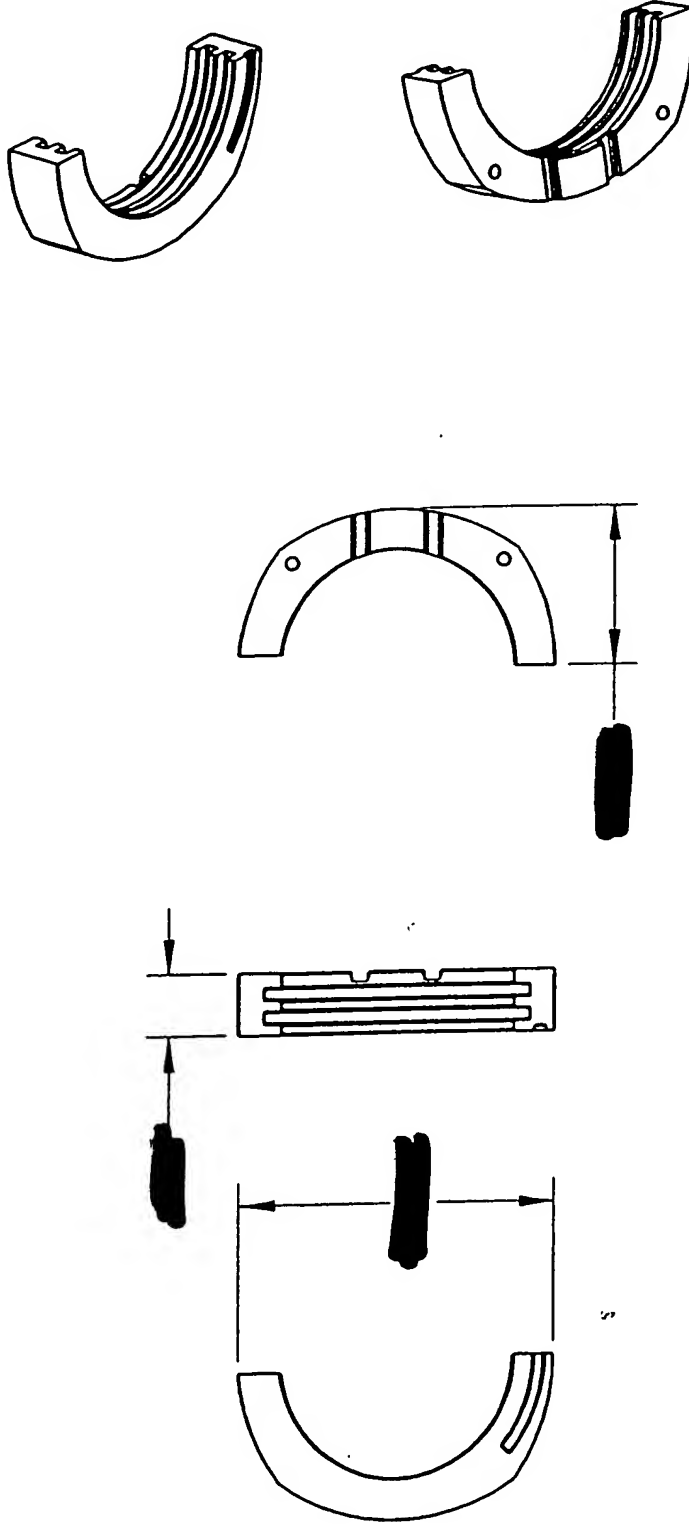
(w/ thread) 553
— (1 1/2" w/ 2 cans ea.)



DRAWN		R. PIGG	03-04-02	SCALE	0.500	MATERIAL	[redacted]
REDRAWN							
CHECKED							
APPROVED				MODEL	741		
SUPERSEDES							
TITLE						SUBPLATE, LEFT	SHEET 1 OF 1
PORTER+CABLE						Penair Tool & Equipment Group	ISSUE
DELTA						A SUBPLATE_L	1

TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		PART NUMBER		DESCRIPTION		DATE	
DO NOT SCALE DRAWING		HANDLE SUBPLATE		INITIAL DESIGN		X-X-XX	
SURFACE ROUGHNESS MAX.		VOLUME cu. in.		CHG.		E.C.N.	
DECIMALS		0.000		I		XXXXX	
.XX ±		ANGLES ±					
.XXX ±		THREAD FIT-UN CL 2					

SUBPLATE R



DRAWN		R. PIGG		03-04-02		SCALE		0.500		MATERIAL		SUBPLATE, RIGHT		SHEET 1 OF 1		A SUBPLATE_R		ISSUE 1	
REDRAWN																			
CHECKED																			
APPROVED																			
SUPERSEDES																			

PORTER+CABLE

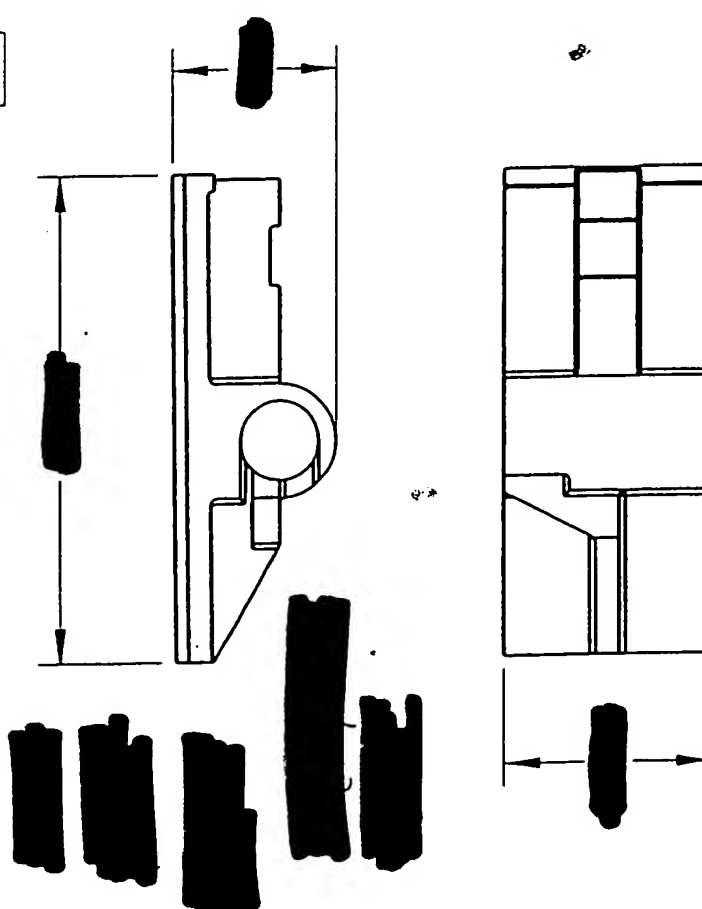
Pentair Tool & Equipment Group

DELTA

TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		PART NUMBER RELEASE-1	CHG.	E.C.N.	DESCRIPTION	DATE
DO NOT SCALE DRAWING	SURFACE ROUGHNESS MAX.					
DECIMALS	ANGLES ±	VOLUME cu. in. 0.000	1	XXXXX	INITIAL DESIGN	X-X-XX
.XX ±	THREAD FIT-UN CL 2					
.XXX ±						

RELEASE

Tooling - [REDACTED]
Part cost - [REDACTED]

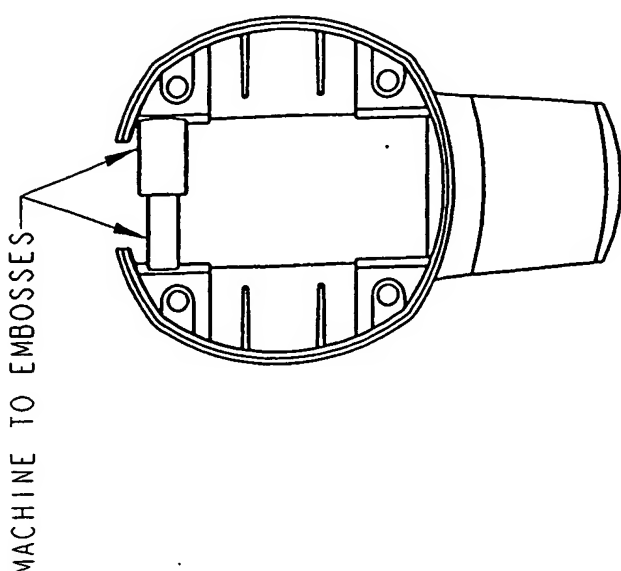


DRAWN R. PIGG		03-04-02	SCALE	MATERIAL	TITLE LATCH, RELEASE	SHEET 1 OF 1	A	RELEASE	ISSUE 1
REDRAWN			1.000						
CHECKED									
APPROVED			MODEL	741					
APPROVED									
SUPERSEDES									

PORTER-CABLE
Pentair Tool & Equipment Group
DELTA

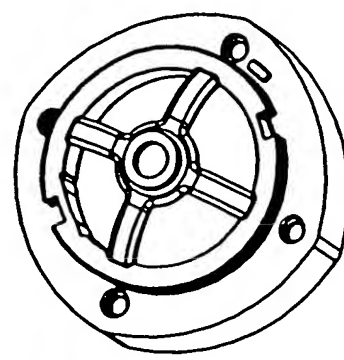
TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		PART NUMBER HANDLE_SET	CHG.	E.C.N. XXXXX	DESCRIPTION INITIAL DESIGN	DATE X-X-XX
DO NOT SCALE DRAWING	SURFACE ROUGHNESS MAX.					
DECIMALS .XX ± .XXX ±	ANGLES ± THREAD FIT-UN CL 2	VOLUME cu. in. 0.000				

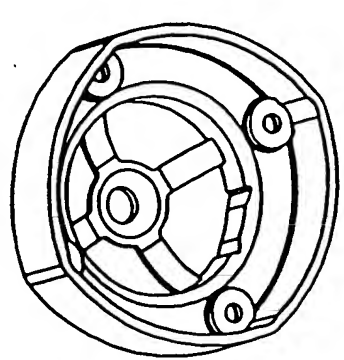
Machine for use, -
Handle set price -
● 9549030 -




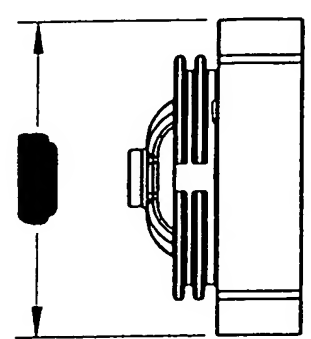
DRAWN R. PIGG		SCALE 0.500	MATERIAL MAKE FROM CURRENT HANDLE SET	PORTER-CABLE Pentair Tool & Equipment Group ADELTA	
REDRAWN	CHECKED	APPROVED	APPROVED	SHEET 1 OF 1	HANDLE_SET
SUPERSEDES		TITLE HANDLE SET		ISSUE 1	

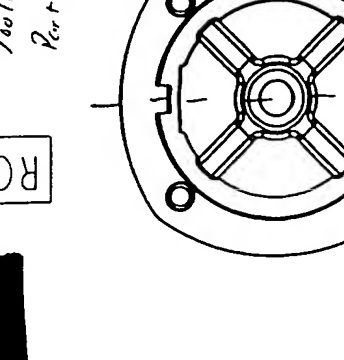
TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		PART NUMBER		CHG.		E.C.N.		DESCRIPTION		DATE	
DO NOT SCALE DRAWING		SURFACE ROUGHNESS MAX.		ROTATION_PLATE		1		XXXXX		X-X-XX	
DECIMALS		ANGLES		VOLUME cu. in.				INITIAL DESIGN			
.XX ±		[REDACTED]		0.000							
.XXX ±		THREAD FIT-UN CL 2		[REDACTED]							














PORTER-CABLE Pentair Tool & Equipment Group DELTA		MATERIAL DELRIN	
SCALE 0.500		MODEL 741	
TITLE ROTATION PLATE		SHEET 1 OF 1	
ISSUE 1		A ROT_PLATE	